

# Youghioghenny Easy Fuse

**CoE 82 +/- 3**

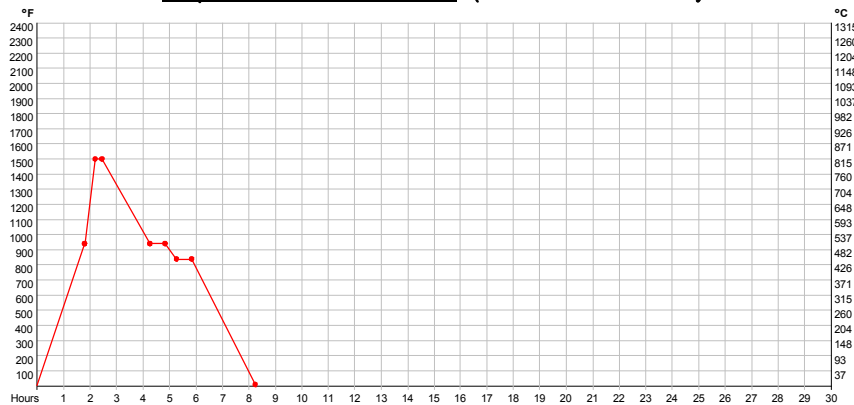
**3mm THICK. Youghioghenny Easy Fuse IS float compatible.**

Please note; pre-fired glass can be subject to changes in colour and opacity.

The Tack, Slump and Full Fuse schedules shown below are the standard cycles we use at KANSA in the Paragon Fusion 8, 13 Amp kiln.

You may find it necessary to make adjustments to the temperatures and hold times to suit your own kiln.

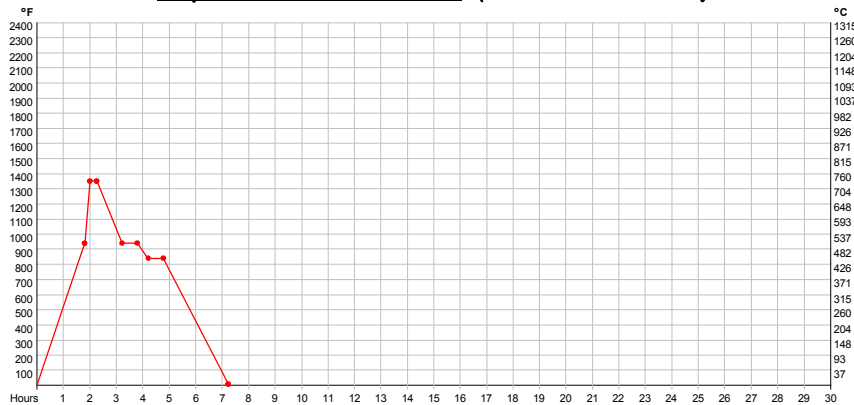
**Easy Fuse Full Fuse Schedule (3mm On 4mm Float)**



Segment	Rate	Temp. °F	Hold
1	500	930	-
2	FULL	1500	6 Min
3	FULL	930	45 Min
4	FULL	830	45 Min

Segment	Rate	Temp. °C	Hold
1	268	499	-
2	FULL	816	6 Min
3	FULL	499	45 Min
4	FULL	443	45 Min

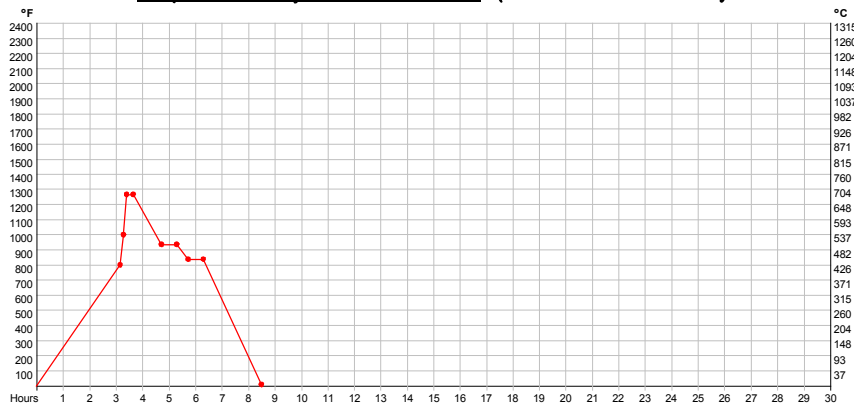
**Easy Fuse Tack Fuse Schedule (3mm On 4mm Float)**



Segment	Rate	Temp. °F	Hold
1	500	930	-
2	FULL	1350	6 Min
3	FULL	930	45 Min
4	FULL	830	45 Min

Segment	Rate	Temp. °C	Hold
1	268	499	-
2	FULL	732	6 Min
3	FULL	499	45 Min
4	FULL	443	45 Min

**Easy Fuse Slump / Bend Schedule (3mm On 4mm Float)**



Segment	Rate	Temp. °F	Hold
1	250	800	-
2	500	1000	-
3	FULL	1280	6 Min
4	FULL	930	45 Min
5	FULL	830	45 Min

Segment	Rate	Temp. °C	Hold
1	133	427	-
2	269	538	-
3	FULL	693	6 Min
4	FULL	499	45 Min
5	FULL	443	45 Min